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Current research and emerging tools to improve fresh red meat quality

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Abstract

A consumer's decision to purchase red meat is guided by a combination of many interacting factors including safety, nutrition, sustainability and perception of healthiness along with a variety of sensory characteristics such as colour, marbling, tenderness, juiciness and flavour. Red meat quality is complex and influenced by many intrinsic and extrinsic factors, spanning the chain from breed/genetics through to the final end product with key influences coming from on-farm management and post-mortem processing. As a result of various factors, including consumer demands, the importance of both red meat quality and safety has in recent times come to the fore for the meat industry, with steps to meet these requirements having a large bearing on profitability. Therefore, a critical review of steps which can help control these traits is very important. Accordingly, several processing strategies were proposed at the research and industry level aiming to improve fresh red meat guality traits. This review summarises the current methods applied to improve fresh red meat quality and safety, including the advances in management and prediction tools for carcass and technological and sensory quality traits. These methods are also relevant to the safety and microbiological status of carcasses and meat produced, along with the recent developments in sensory analysis, which aim to understand the sensory properties of red meat and consumers responses. The potential of foodomics approaches is discussed under the topics of genomics, proteomics and metabolomics, which help our understanding of the underlying biological mechanisms behind the variation of sensory and technological quality traits and their use for the discovery of putative biomarkers. We further considered the current and emerging sequencing-based methods used to understand microbial community composition of fresh red meat.

Keywords

Biomarkers • foodomics • meat and carcass quality management • meat quality evaluation • prediction tools • safety and microbiology of fresh red meat • sensory science

Introduction

Meat quality can be defined in many ways, but for the consumer, safety and sensory quality represent key criteria. These attributes are complex and are influenced by a multitude of both intrinsic and extrinsic interacting factors. These include, for example, genetics, production systems, feed, pre-mortem animal handling and stress at slaughter, post-mortem carcass handling, technological treatments and their interactions (Moloney *et al.*, 2001; Troy & Kerry, 2010; Hocquette *et al.*, 2012; Gagaoua & Picard, 2020; Terlouw *et al.*, 2021). Consumer demands for high-quality, safe, nutritious and healthier red meat products have recently provided an impetus into the development of several innovative and

non-destructive methods, sensory protocols and decision tools aiming to evaluate, control and improve the quality or to deepen our understanding of biological mechanisms underpinning the variation in technological and sensory quality traits of red meat. For economic considerations and consumers' satisfaction, red meat quality also constitutes an important concern for industry stakeholders who continually seek innovative and sustainable approaches to improve all the aspects of red meat quality.

This review, based on recent literature but not considering production systems or animal management, is organised into three main sections focusing on the current advances

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and emerging methods used to control and improve the sensory quality and safety of fresh red meat products (mainly beef and lamb). The first section discusses recent advances and the potential of foodomics (genomics, proteomics and metabolomics), rapid and non-destructive physical and imaging methods to improve and predict red meat quality as well as the emerging post-mortem intervention methods used to increase meat tenderness, mainly in beef. The second section focuses on the safety aspects of fresh red meat by describing the current interventions used to control microorganisms in the meat chain, the methods of characterisation and the potential of powerful sequence-based methods such as whole-genome sequencing, metagenomics and meta-transcriptomics to tackle the comprehensive assessment of red meat safety to ensure the health of consumers in a globalised market. Finally, the last section covers the recent advances in sensory analysis relevant to fresh red meat.

Recent advances in the management and prediction of technological and sensory quality traits of fresh red meat

Foodomics as a tool towards understanding variation in, and predicting, meat quality traits

During the last two decades, new OMICs technologies, referred to in this context as foodomics, have been applied to widen the scope of traditional methods and open up impressive possibilities to explore the unknowns relevant to meat science and quality variation of fresh red meat and processed meat products (Herrero *et al.*, 2012; Munekata *et al.*, 2021; Purslow *et al.*, 2021). Genomics, transcriptomics, proteomics, metabolomics and so on combined with chemometrics methods were further used to predict the potential quality of red meat quality traits (Gagaoua *et al.*, 2020a).

Livestock genomics and red meat quality

While natural variability in the genomic DNA sequence includes insertions, deletions, inversions and copy number variations of 10s to 1000s of bases, which can all contribute to variation in a trait of interest, DNA single-nucleotide polymorphisms (SNPs) are the most common type of genetic variation in the genome. Agrigenomics resources arising from genome sequencing projects include DNA chips containing thousands to hundreds of thousands of SNPs evenly spaced throughout the genome (Ghosh *et al.*, 2018). The ability to analyse genetic diversity in the population has been further expanded through important projects such as 1000 Bull Genomes, which involves whole-genome sequencing of pedigree bulls, facilitating the expansion of information that can be collected from these chips about the population, to levels way beyond the size of the chip, and even up to the whole genome level, through

imputation (Hayes & Daetwyler, 2019). While these chips are used to drive genomic selection, which accelerates the pace of genetic improvement in livestock due to early availability of the predicted breeding value of calves (Meuwissen *et al.*, 2016), they can also be used to identify the genomic regions associated with a trait in the population. Important initiatives relate to genome annotation and the need for standardisation of methods, ontologies and a common infrastructure for data sharing and acceleration of annotation such as the Functional Annotation of Farm Animal Genomes project (FAANG, https:// www.faang.org/) and a common resource for the repository of information on gene regions associated with important livestock traits (Animal QTLdb, https://www.animalgenome. org/QTLdb/).

Although next-generation sequencing (NGS) has resulted in huge progress in livestock genomics, read depths are variable and substantial gaps remain in genomes (Taylor et al., 2016). Current technological developments include the advent of third-generation (long read Nanopore and PacBio) sequencing approaches. Although not as accurate as short read sequencing, they seemed to be fast and sequencing reads are long (10-60 kb), hence they are leading to progress with livestock genome projects at the forefront, for example, goat (Bickhart et al., 2017) and water buffalo (Low et al., 2019) genome builds which each surpassed the human genome in contiguity. These technologies have high relevance in microbiome and pathogen sequencing and the Nanopore MinION technology has the capability to bring genome sequencing at the slaughterhouse level and to countries with more limited infrastructure for genome sequencing (Lamb et al., 2020).

Genetic regions and gene expression associated with meat quality

Meat quality traits are moderately heritable with recent heritability estimates ranging from ~ 0.1 to 0.2 for sensory traits such as tenderness, juiciness, flavour and chewiness (Berry et al., 2021). Single-nucleotide polymorphisms variants that are causative and impact on the phenotype, depending on their location in the genome, exert their effects on a given trait via different mechanisms. These include changing the amino acid sequence of the synthesised protein or activating, enhancing or suppressing the level of expression of a gene. The causative variants are in linkage disequilibrium with neighbouring SNPs, hence SNP chips can be used to map the trait to quantitative trait loci (QTLs) (Hu et al., 2018). At present, 19 sensory-related traits (including Warner-Bratzler shear force [WBSF]) are included in AnimalQTLdb with 759 QTL for these traits across all 30 chromosomes with notable representation on chromosomes 3, 7, 10, 18, 21-23 and 29, for which several biomarkers of beef tenderness and colour were confirmed (Gagaoua et al., 2020b, 2021b). Some genes

such as myostatin (GDF8) and insulin-like growth factor 2 (IGF2) harbour variants that cause major effects in livestock species, and they are master regulators in muscle growth and development (Van Laere et al., 2003; Aiello et al., 2018). These genes are robustly associated with muscle characteristics in diverse bovine breeds, although the DNA variation may differ per breed. For other genes, such as calpains, the regions harbouring these genes are also consistently significant in a range of genome-wide association studies (GWAS), though conclusive identification of causative mutations remains elusive (Aiello et al., 2018). Calpains represent an important family of proteolytic enzymes, with u-calpain (CAPN1) involved in post-mortem tenderisation of meat, while calpastatin, its inhibitor, and the SNP in these genes have long been known to be associated with tenderness (Page et al., 2002; Casas et al., 2006).

It is widely considered that tenderness is the most important trait relating to palatability in meat quality, namely beef (Gagaoua et al., 2019a). However, recent studies have shown that once variation in beef tenderness is controlled, flavour becomes the most important driver of eating acceptability (Killinger et al., 2004; O'Quinn et al., 2018). The past 5 yr have seen numerous genome-wide association and transcriptomic sequencing studies, as well as the advent of new methods for targeted monitoring of gene expression profiles from specific pathways and candidate genes (Aiello et al., 2018). A genomewide analysis for an instrumental measure of beef tenderness, WBSF, conducted in five Bos taurus breeds revealed 79 QTLs associated with WBSF in at least one breed, with 37 QTLs identified in at least four of the five breeds, indicating a strong association with WBSF (McClure et al., 2012). Candidate genes present within the 37 QTLs, shared by four breeds, include µ-calpain and calpastatin on bovine chromosomes BTA7 and BTA29, respectively (McClure et al., 2012). Other candidate genes proposed by the authors include MYOD1 located on BTA15 which is expressed in muscle during growth and regeneration, fibroblast growth factor 2 (FGF2) regulating heat shock proteins on BTA17, gelsolin (GSN) on BTA8 and calmodulin (CALM1) on BTA10. A study on both Bos indicus and Bos taurus breeds which included a separate validation test population confirmed the QTLs for WBSF on BTA7 (Bolormaa et al., 2011). Recent studies on Simmental breed using HD chips (>777k SNPs) are also confirmatory of the QTL on BTA7 for shear force (Xia et al., 2016).

Progress in refining QTLs has been facilitated by recent developments, such as imputation of variants not present on the gene chips, which has led to the identification of 114 SNPs significant at the genome level and QTLs for marbling, meat colour, fat colour and texture in Hanwoo cattle (Bedhane *et al.*, 2019). Several of the QTLs for beef colour were confirmed in proteomic studies that identified candidate protein biomarkers (Gagaoua *et al.*, 2020b). On another hand,

a recent study focused on Angus examined a range of traits, but their tenderness analysis not only confirmed the known QTLs including the calpain gene, but of the most significant structural genes highlighted in the study, 81% were validated using *in silico* analysis to be substrates of calpains (Leal-Gutiérrez *et al.*, 2020c), illustrating the central importance of this proteolytic process in defining ultimate beef tenderness. Furthermore, experimental validation of the functional relationship of putative candidate genes with their proposed phenotype is a very valuable addition to GWAS. *S-myotrophin* is a novel gene for that was discovered in a GWAS study using imputed sequences in Simmental cattle, and was subsequently demonstrated to play a role in promoting muscle hypertrophy and inhibiting differentiation (Bordbar *et al.*, 2020).

Transcriptomic approaches have provided information on changes at the gene expression level which are associated with meat quality (Guo & Dalrymple, 2017). A synthetic index combining shear force, sensory tenderness, connective tissue and marbling score was created in an Angus-Brahman population, and RNA sequencing (RNA-seq) was applied to the most divergent animals (Leal-Gutiérrez et al., 2020a). Cytoskeletal and transmembrane anchoring genes were over-represented (Leal-Gutiérrez et al., 2020a). From this study, the most significantly differentially expressed genes were novel (e.g. ARHGAP10 and ARRDC4), while others had previously been associated with meat quality in GWAS (e.g. KIAA2013). A follow-up expression OTL (eQTL) study of the same animals uncovered a number of predicted master regulator genes involved in muscle and meat quality. For example, neurotrophic factor 3 (NTF3), which plays a role in the regulation of myofibre and myoblast differentiation, has previously been associated with cooking loss (Leal-Gutiérrez et al., 2020b). Of the 17 master regulators with specific functions, nine were membrane proteins, four were transcription factors, three were cytoskeletal proteins and one was a DNA methylase. Other noteworthy genes in the study included Titin and TEK (angiopoietin-1 receptor known also as a tyrosine-protein kinase), which appeared to be under substantial multigene regulation and also were located close to significant splicing cis-regulatory SNP. In another study, Fu et al. (2020) combined gene expression with GWAS and quantitative trait expression profiles to refine 180 candidate genes for fat-related traits down to just six, including known master regulators such as several PPARs (PPARG, PPARD and PPARA). New insights have been gained on the molecular pathways underpinning heterosis and its implications for growth, development and meat quality in sheep meat using RNA sequencing (Cheng et al., 2020). Allele-specific expression occurs where a single allele is expressed in a heterozygote and where this is driven by differential methylation due to parental effects, and it is termed imprinting. Many genes involved in growth and metabolism are indeed imprinted (O'Doherty *et al.*, 2015). Recent studies examined allele-specific expression in the *Bos indicus* transcriptome, finding the phenomenon to be widespread, with imbalance in allelic expression of many genes known previously to be associated with meat quality such as the ryanodine receptor (*RYR1*), calsequestrin (*CASQ1*) in the same pathway (calcium homeostasis), myomesin (*MYOM1*) and myosin light chain 1 (*MYL1*) which interact with each other and are known as proteomic biomarkers of beef ageing (Gagaoua *et al.*, 2021c), and *ALDH5A1* involved in the pathway 4-aminobutanoate degradation, which is part of amino acid degradation that has previously been shown in a GWAS to be associated with tenderness, fat colour and water-holding capacity (de Souza *et al.*, 2020; Bruscadin *et al.*, 2021).

Future trends of genomics and transcriptomics in the field of red meat science

Even well-powered GWAS can lead to the identification of large genomic regions frequently containing hundreds of genes, and refining these regions down to putative candidate genes and ultimately quantitative trait variants for a trait is challenging. There is consensus around a need for the different types of OMIC approaches (e.g. genome/transcriptome/proteome/ metabolome) to be integrated together in a multi-omics approach (Da Silva Diniz & Ward, 2021). Recent studies have taken such an approach to refining genomic regions and lists of potential candidate genes in pork (Welzenbach *et al.*, 2016) and beef (Cardoso *et al.*, 2021) and it is likely to grow in importance in future livestock studies.

While SNP variation can be profiled with SNP chips and modern sequencing methods, other types of variation such as copy number variation and variation in low complexity repetitive regions are more challenging to routinely score in populations, and they potentially account for a substantial proportion of the so-called "missing heritability" observed in many livestock genomic traits, that is, heritability not accounted for by common SNP variants. With long read sequencing, there is hope that these alternative types of common genetic variation could be properly characterised and shed more light on the molecular regulation of meat quality (Gonzalez-Recio *et al.*, 2015).

When the causative genes and variants contributing to a trait are known, the future of agrigenomics is likely to include genome editing in a precise and targeted way and these approaches have been tested with successful introgression of a number of disease-resistant, welfare-related and muscling (myostatin) genetic variants in livestock (Tait-Burkard *et al.*, 2018).

In the era of big data and data analytics, and in a time when genomic information is easier than ever to collect, an important limitation on fully elucidating genomic features of relevance relates to the "shape" of data that is commonly generated. Within genomic data sets, and OMICs data in general, the number of data points recorded for each sample is vastly greater than the number of samples/phenotypes in a typical study and this challenges statistical inference.

Proteomics to study red meat quality and discover candidate protein biomarkers

Faced with the recurrent and increasing demands for consistent and high-guality red meat, farmers and meat industry stakeholders have changed their production methods and modernised breeding practices, leading to improvements in the potential of breeds and adaptability of the animals, which has an impact on the quality and variability of the meat produced (Gagaoua & Picard, 2020). Therefore, product quality prediction becomes an absolute necessity for the meat industry. In addition, meat guality assessment methods (whether sensory or mechanical) are considered destructive and not easy to implement routinely. In this sense, there is a need to find an alternative and to develop simple and fast decision tools that do not require large quantities of meat samples to classify and predict the potential quality from live animals, carcasses early post-mortem or cuts at the point of sale. Proteomics seemed to be an effective solution to this problem (Bendixen, 2013; Gagaoua et al., 2020a) through the global or partial study of the proteome (muscle tissue or fluids such as plasma) to propose explanatory mechanisms for the origin of the variability of red meat quality traits. Thus, a range of proteomics methods (gel-based and gel-free approaches coupled with mass spectrometry) have been applied to investigate important meat quality traits (Picard & Gagaoua, 2017; Picard et al., 2017; López-Pedrouso et al., 2020) including tenderness (Gagaoua et al., 2020a; Picard & Gagaoua, 2020; Gagaoua et al., 2021b; Zhu et al., 2021a, 2021b), colour (Nair et al., 2018a, 2018b; Gagaoua et al., 2020b), water-holding capacity (Di Luca et al., 2013, 2016; Tao et al., 2021), marbling (Ceciliani et al., 2018; Bazile et al., 2019) and pH decline (Gagaoua et al., 2015, 2021d; Poleti et al., 2018). In addition, proteomics was used to investigate the dynamic changes and modifications occurring in postmortem muscle proteome (Gagaoua et al., 2021c; Zhou et al., 2021).

The main research area where meat proteomics has been applied is in the field of protein biomarkers discovery (Picard & Gagaoua, 2020). Generally, the first phase in the pipeline of biomarkers discovery focuses on identifying differential abundances in proteins in groups of samples (mainly muscle biopsies and recently other biological sources such as plasma are tested) which are distinctly divergent for a phenotype of interest, such as tenderness (Picard & Gagaoua, 2020; Gagaoua *et al.*, 2021b; Zhu *et al.*, 2021b). It is important that conditions are standardised within the study, for example, muscle (e.g. M. *longissimus thoracis*), same animal type, same rearing conditions, same muscle preparation approach and so on, to analyse only the trait of interest. This first phase called "discovery" is composed of several steps from sampling and categorisation, protein extraction until the identification of the proteins of interest by mass spectrometry and their quantification. This strategy was extensively described by Picard & Gagaoua (2020) in their integrative beef tenderness proteomics study, which considered separately several important factors such as muscle, breed, gender as well as the evaluation method of meat quality. In our quest for beef tenderness biomarkers, a recent ground-breaking integromics meta-analysis based on 28 proteomics studies from the literature enabled us to propose the first atlas of 124 biomarkers from which 64 were found in a minimum of two studies, allowing then to shortlist a robust panel of 33 beef tenderness biomarkers identified in at least four experiments for validation (Gagaoua et al., 2021b). Moreover, protein network analysis delivered a functional annotation of the 124 proteins from M. longissimus thoracis and provided key insights into the interconnectedness among various pathways and processes in the muscle, which are pivotal in producing high-quality beef. There were six interconnected pathways identified to play a pivotal role in the determination of beef tenderness. Those were (i) muscle contraction and structure development; ii) energy metabolism; (iii) cellular responses to stress; (iv) response to oxidative stress; (v) proteolysis and (vi) regulation of cellular processes, binding, apoptosis and transport. Similar integromics proteomics studies were further conducted to create biomarker repertoires for beef colour (Gagaoua et al., 2020b) and the quality defect of dark, firm and dry (DFD) beef, otherwise termed dark-cutting beef (Gagaoua et al., 2021d). The ultimate objective of biomarkers discovery is to propose a robust list of validated biomarkers that would allow development of routine bioanalytical tools that can be used by stakeholders for testing the potential quality of the carcasses in the slaughterhouse, their management early post-mortem as well as for breeders to improve the potential merits of breeds.

Emerging use of metabolomics in meat quality analysis and authentication

Metabolomics can be defined as the study and analysis of metabolite molecules that have a molecular weight lower than 1,000 Da (including free amino acids and short peptides, monosaccharides, organic acids, lipids, vitamins or nucleotides). Such metabolites can be affected by several factors in the food-processing chain and these will be reflected in the metabolome profiles including in meat and processed meat products (for review: Muroya *et al.*, 2020). The profiles obtained for such low-molecular-weight compounds can be further correlated with sensory properties and functional and nutritional profiles, providing a deeper understanding of the factors affecting the final eating meat quality traits and the underlying mechanisms. This approach can further lead to the identification of potential biomarkers that can be used as indicators of those meat quality traits such as tenderness and flavour (Kodani *et al.*, 2017; King *et al.*, 2019).

The study by King et al. (2019) reported that a significant increase in the concentration of free amino acids (mainly methionine and tyrosine) was correlated with samples categorised as tender, and these values were higher as ageing time increased. A similar correlation was found for two glycolysis metabolites, namely glucose and glucose-6phosphate. On the other hand, glycerol-3-phosphate and 3-phosphoglyceric acid were observed to be significantly more concentrated in tough beef. Similar findings were reported when Japanese Black cattle was investigated over a period of 10 wk of ageing (Kodani et al., 2017). In fact, increasing amounts of free amino acids (Leu, Ile, Val and Ala) as well as acetic acid were detected. These studies revealed that nuclear magnetic resonance (NMR)-based metabolomics, for instance, has the potential to evaluate multiple parameters related to beef qualities. In another study, Ma et al. (2017) reported that an increased amount of free amino acids is related to the extent of proteolysis, which is indicative of more tender meat, but also it is related to more precursors of aromatic compounds that play a role in the sensory perception of cooked meat. These authors further correlated the concentrations of nicotinamide adenine dinucleotide (NADH) and its oxidised form NAD+ with the oxidative status of the meat, and its direct correlation with colour stability which deteriorated as these compounds were depleted by extended ageing. The relevance of carnitine, creatine and carnosine, as candidate metabolic biomarkers of meat guality (beef, lamb and yak), has been proposed (Jeong et al., 2020; Zhu et al., 2020; Wang et al., 2021). Such compounds have a relevant role in the muscle metabolism, associated mainly with oxidative pathways and lipid transformation into metabolic energy. Antonelo et al. (2020) reported a positive correlation between carnosine and consumer acceptance of beef steaks, while carnitine and creatine were strongly negatively correlated with consumer sensory traits (overall liking, tenderness and juiciness scores).

In light of these studies, it is important to note that the potential of metabolomics in the field of red meat science has yet to be unlocked. Indeed, further developments in metabolite analysis (lower detection limits, improved extracting protocols or faster sample handling) will lead to a more complete profiling of potential biomarkers. Applications for authentication, detecting spoiling-associated compounds, metabolic profile for meat processed products, acquiring a better understanding of ageing and post-mortem practices, detection of the impact of feeding and production practices, or for the investigation of the quality variations among breeds or for the study of certain meat quality defects are the current important and challenging topics. Metabolomics is well positioned to provide some important advances in this regard (for review: Goldansaz et al., 2017). A number of excellent examples were highlighted by these authors in their review including metabolome discovery for normal metabolite composition and concentrations, identification of biomarkers as well as production traits in dairy and beef cattle. Moreover, metabolomics is considered as an emerging tool for meat authentication. For example, an earlier study using an NMR-based metabolomics was able to discriminate beef originating from four countries: Korea, New Zealand, Australia and the United States (Jung et al., 2010). In this study, the major metabolites responsible for differentiation in orthogonal projection to latent structure-discriminant analysis (OPLS-DA) loading plots were succinate and various amino acids including isoleucine, leucine, methionine, tyrosine and valine. The use of a mass spectrometry-based untargeted metabolomics for differentiation of beef samples from different geographical origins, namely the United States, Japan and Australia, and feeding regimes was also found to be a relevant approach (Man et al., 2021). Another study by Osorio et al. (2012) investigated the use of an NMR-based metabolomics to authenticate beef on the basis of the preslaughter production system. The authors used both urine and muscle samples from animals fed either pasture outdoor, a barley-based concentrate indoor, silage followed by pasture outdoor or silage followed by pasture outdoor with concentrate over 1 yr. The results showed that separation according to production system was possible indicating the potential use of this approach in beef authentication. Identification of the major discriminating peaks in urine led to the identification of potential markers of the production system including creatinine, glucose, hippurate, pyruvate, phenylalanine, phenylacetylglycine and three unassigned resonances (Osorio et al., 2012).

Rapid and non-destructive methods to predict the quality of fresh meat

Rapid non-destructive spectrometric methods have shown potential in the context of objective carcass and meat quality assessment (Allen, 2021). Spectroscopy is the term given for the interaction that occurs between radiation and matter. When radiation interacts with a sample, the radiation may be transmitted, reflected or absorbed. The contribution of these three phenomena is dependent on the samples' physical specifications and chemical constitution (Nicolaï *et al.*, 2007). Near-infrared spectroscopy (NIRS) is a form of spectroscopy predominantly involved in the direct measurement of the vibrations of –CH, –SH, –OH and –SH bonds (Prieto *et al.*, 2017), whereas other vibrational spectroscopic techniques such as Raman spectroscopy are involved in the measurement of inelastic scattering of light (Cama-Moncunill *et al.*, 2020). When the sample is irradiated, its special characteristics

undergo changes through various wavelength-dependent scattering and absorption processes. NIRS combined with advanced multivariate statistical techniques has been shown to be an effective tool for the prediction of quality traits in many food applications, including in red meat (Prieto *et al.*, 2017; Moran *et al.*, 2018; Cafferky *et al.*, 2020). NIRS has also been proven as an effective method for species identification in meat, with Mamani-Linares *et al.* (2012) able to successfully determine cattle, Ilama and horse meat from homogenised meat samples with an accuracy of 89–100%. Using NIRS as an authentication tool in meat, Moran *et al.* (2018) were able to classify beef ageing time with an accuracy of 94–100%.

Major advantages of NIRS are the speed at which it can be applied, and its non-destructive nature as there is no necessity for sample preparation in most settings. NIRS technology has been used for determination of various quality traits in muscle foods at-line, on-line and off-line. Spectral information on final meat composition is also an effective tool to allow producers to adapt and optimise dietary supplementation and feeding regimes to suit the needs of their consumers (Weeranantanaphan et al., 2011), while rapid measurement technologies have the potential to be utilised by breeders as methods of improving meat quality traits during genetic selection. The use of NIRS for the prediction of textural traits such as WBSF values and trained sensory panel scores in meat is a topic which would have important application in meat plants, as both WBSF and trained sensory analysis are timeconsuming and destructive; however, due to the complexity involved in the prediction of these traits, the coefficients of determination presented in the literature are variable (De Marchi, 2013; Cafferky et al., 2020).

The potential of single-point, and to a lesser extent, multipoint, spectroscopy for the accurate and representative prediction of meat quality attributes on intact samples is dependent on the heterogeneity of the meat, which is a challenge due to the complexity of the tissue structure in any given cut, and the non-uniform distribution of its constituents (Savoia et al., 2020). Hyperspectral imaging (HSI) represents a more advanced approach with the potential to overcome this limitation. HSI can record images of the entire sample surface and at each pixel location a wide spectrum across defined wavelengths is acquired. HSI therefore records spatially defined chemical information. An HSI image can cover the chemical signature of the entire sample at different spatial and spectral resolutions, although the increase of the data accuracy requires more time, more complex and expensive instruments and a higher computational power for the management of bigger data sets. Therefore, several studies have examined the relevance and assessed the accuracy of HSI for the prediction and classification of meat quality traits. Already at the beginning of the decade, successful performances were shown for the assessment

of colour, pH, tenderness (both instrumental and sensory), major muscle constituents and water-holding capacity in beef (ElMasry *et al.*, 2011, 2012) and lamb (Kamruzzaman *et al.*, 2012, 2013). Most recently, Antequera *et al.* (2021) described the development of non-destructive methodologies (i.e. HSI, NMR and magnetic resonance imaging [MRI]) to determine quality characteristics of fresh meat that gave accurate and promising results. The studies on the applications of the HSI are mainly at laboratory scale and based on benchtop instruments, hence it is desirable that further advances orient towards factory solutions and applications to provide fast, accurate and real-time information.

Two hyperspectral systems for the image acquisition of ribeye muscle on beef carcasses in processing plants were proposed at 2 d post slaughter (Konda Naganathan et al., 2015a, 2015b). In these two studies, the classification of beef, based on tenderness at 14 d, gave promising results in terms of accuracy and scanning/processing times. Dixit et al. (2021) assessed and compared the performances of two spectroscopy and three HSI automated measurement systems on intact M. longissimus thoracis et lumborum sections in a meat-processing pilot plant. Prediction models for pH and Intramuscular fat (IMF) were presented and the HSI linescan provided prediction validation powers of 0.89 and 0.90, respectively. The development of HSI systems for the online implementation in slaughter and processing plant environments holds a lot of promise, though continued improvement of accuracy and reduction in scanning time are necessary.

Post-mortem interventions for beef tenderness improvement

The variability in beef tenderness is related to several factors ranging from farm to fork (Gagaoua et al., 2018b, 2018c, 2019a, 2019c; Holman & Hopkins, 2021) as a result of intricate interconnected biochemical mechanisms (Gagaoua et al., 2021b). However, it is well acknowledged that, outside of extreme situations such as much older animals, postmortem factors are the main influencers when we consider meat tenderness. The level of variability evident within a particular meat cut, especially the valuable pieces such as striploins, is a serious concern for both consumers and the meat industry (Maher et al., 2004). Therefore, several post-mortem interventions are outlined in the following text, which have made, or are expected to make, significant improvements in the tenderness outcomes. Not included in this review, but of interest, is the application of enzymatic treatments using exogenous proteases and the conventional (applied) methods for meat tenderisation such as electrical stimulation, mechanical tenderisation (blade/needle tenderisation, flaking, mincing) and contraction-prevention (stretching/tenderstretch/alternative hanging, tendercut™, wrapping, rapid crust freezing) (for details refer Bekhit et al.,

2014; Bhat *et al.*, 2018). For details on the recovery methods (Hafid *et al.*, 2020; Gagaoua, 2021) and use of exogenous enzymes to tenderise meat, we invite the reader to refer to the recent review by Gagaoua *et al.* (2021a) on the latest studies and other emerging methods that combine proteases to physical intervention methods some of which are described in the following text (Santos *et al.*, 2020; Botinestean *et al.*, 2021).

Ageing methods including dry ageing to improve beef tenderness

After critical early biochemical events such as apoptosis, pH decline and *rigor-mortis*, the maturation period commences leading to improvements of both the texture and sensory aspects of meat (Ouali *et al.*, 2013). Ageing consists of a number of biochemical processes that are mainly related to the breakdown of muscle proteins, namely those of structure by endogenous proteolytic enzymes leading to the appearance of new protein fragments (Gagaoua *et al.*, 2021c). In fact, two main effects can be observed: a progressive increase in tenderness, as the muscle structure is disintegrated, and a release and accumulation of peptides and free amino acids. Such molecules have an impact on colour (Gagaoua *et al.*, 2020b) and other quality attributes, but more importantly as precursors of flavour (Kim *et al.*, 2018).

Ageing methods can be classified into wet and dry ageing. By far, the most relevant at the industrial level is the former, in which the moisture content is kept as constant as possible, while in the latter, water evaporation is desirable. Advances in packaging materials with high barrier properties for water allowed the development of the wet ageing process. in which primal cuts are vacuum packed and stored under controlled conditions. At the end of the ageing period, an improvement in yield, processing and shelf life is obtained when compared to dry ageing (Ha et al., 2019a). The most relevant processing factor for wet ageing is the required time. Typical ageing times are those between 14 and 21 d, with no huge improvement beyond this point but different muscles do respond differently (Nair et al., 2019). Dry ageing is less popular due to high processing cost, extended ageing times and lower sealable yields, leading to an increased purchase price; however, recent niche market trends indicate that dryaged beef is growing and attracting more consumers (Álvarez et al., 2021).

Dry ageing is described as the process of storing *post-rigor* meat, generally without protective packaging, under controlled conditions of humidity, temperature and airflow for a certain time, typically more than 4 wk (Álvarez *et al.*, 2021). As a consequence, there is a concentration of typical compounds responsible of the "dry-aged flavour" providing aromas such as nutty, roasted or buttery (Flores, 2017). According to Ramanathan *et al.* (2020), wet ageing flavours tended to be

described as sour, metallic and bloody flavours, which are not evident in dry-aged meat. There is still controversy whether dry ageing can improve beef tenderness when compared to wet ageing; in any case, the main reason for dry-aged beef is its differential flavour and aroma profile. Recent investigations have demonstrated that dry ageing could also improve the palatability of low marbled beef (Ha *et al.*, 2019b).

A third type of ageing has been recently developed, in which previous methods are combined in a stepwise dry/wet ageing process (Kim *et al.*, 2018). In this case, the meat was dryaged for 10 d and then packaged and wet-dried for extra 7 d.

Physical intervention methods to improve the texture of fresh meat quality

Other methods to improve beef tenderness (including muscle proteins digestibility) revolve around post-slaughter interventions using physical methods capable of manipulating the muscular, cellular or protein structure of meat (Bekhit *et al.*, 2014; Warner *et al.*, 2017; Bhat *et al.*, 2021). Among these, the most studied emerging methods include high hydrostatic pressure (HPP), pulse electric fields (PEF), ultrasound (US) and hydrodynamic shockwaves (HSW), although others such as electrical stimulation can also be effective (for review: Hwang *et al.*, 2003; Abhijith *et al.*, 2020).

Bolumar *et al.* (2021) recently reviewed in detail the mechanisms of action of HPP based on the pressure applied, ranging from 100 to 900 MPa. It seemed that HPP can influence muscle structure breakdown and in particular modifications at the I-band and M-line in addition of the fragmentation and polymerisation of myosin and the activation of the proteolytic enzymes. High hydrostatic pressure can be applied to prerigor muscles, with optimum tenderisation around 200 MPa, for 4 min and temperatures between 30 and 35°C (for beef and lamb), although higher pressures may be required for pork. When applied to post-rigor muscle, although it can be performed at lower temperatures, more consistent results are achieved at temperatures >25°C (Sikes & Warner, 2016).

The application of PEF in the meat industry has been recently reviewed (Bhat *et al.*, 2019), and the exact mechanisms by which PEF promotes meat tenderisation are not fully elucidated. As for HPP, it has been proposed that PEF can lead to a physical disruption of the muscle structure, although modification of the enzymatic system seems more plausible. Further, it has been suggested that PEF induces calcium release, which may influence the activity of certain proteolytic enzymes such as the calcium-dependent proteases, that is, calpains in addition to the impact on glycolysis rate (Warner *et al.*, 2017). However, the tenderisation effect of PEF is not immediate, and a further ageing process is required. When *post-rigor* meat is treated, contradictory results have been observed in the literature; while some authors did not find any significant improvement in the shear force (Suwandy *et al.*, 2015a, 2015b), other authors

reported an improvement of beef tenderness (Mungure *et al.*, 2020). A similar scenario was observed for hot-boned muscles (Warner *et al.*, 2017; Bhat *et al.*, 2019). Arguably, the final impact of PEF on *post-rigor* meat strongly depends on muscle type and processing parameters (frequency, number and duration of pulses and intensity).

Ultrasound is widely applied in food industry for several purposes, for instance, to improve meat quality traits by modulating pH, WBSF and water-holding capacity (Kang *et al.*, 2021), and also to induce structural changes in post-mortem muscle (Alarcon-Rojo *et al.*, 2019). The main mechanism seems to be through calcium release and the enhancement of the activity of lysosomal enzymes, hence leading to an increased overall proteolytic activity in post-mortem meat (Kang *et al.*, 2021). In addition, US seems to have an effect on connective tissue, by modifying its thermal characteristics, hence impacting the final tenderness.

Hydrodynamic shockwaves (HSW) was also recently proposed to improve tenderness of tough meat cuts by both inducing and accelerating the ageing tenderisation process (Ha & Warner, 2021). Very briefly, this technology consists of the generation of pressure waves (up to 1 GPa) using water as the transmission fluid; such a wave pressure passes through the liquid and the meat matrix. The wave can be generated mainly using explosive or electrical devices. Because of the mechanism of action and considering the very short treatment time (milliseconds), it can be considered as a non-thermal treatment, although the transmission fluid needs to be monitored. The few studies that applied HSW reported that muscle structure is disrupted (Zuckerman et al., 2013); however, further studies are required to ascertain the role proteolysis plays in this regard (McDonnell et al., 2021). In any case, as reviewed by Ha and Warner (2021), there is an agreement about the positive impact that HSW has to improve meat tenderness.

Recent advances in the management and prediction of safety and microbiology of fresh red meat

It is well recognised that ruminant animals presented for slaughter are an important source of microbial contamination into the meat plant and for the carcass. Most of these microorganisms are of faecal origin, with some originating from the environment. Microbial contamination of meat carcasses may occur during slaughter and dressing operations, through direct or indirect routes. Such contamination may impact on meat safety, if pathogens such as Shigatoxigenic *Escherichia coli* (STEC) or *Salmonella* are present, and on spoilage and shelf life of the meat, depending on both the total microbial load and the specific spoilage causing microorganisms which may be present (Mansur *et al.*, 2019; Ghougal *et al.*, 2021). The shelf life of packaged meat products has been shown to correlate with the number and types of microbes on meat primals at the time of packaging in the boning hall and on the lag phase and growth rate of microorganisms during storage (Kaur *et al.*, 2017).

Interventions to control microorganisms in the fresh meat chain

A range of intervention measures have been considered as a means to prevent or reduce microbial contamination of carcasses to reduce microbiological hazards further than what is achievable solely by adhering to good hygiene practices (GHP). Many of these interventions have been developed with the aim of reducing the level of STEC or *Salmonella* prevalence and concentration on beef carcasses and meat cuts (Buncic *et al.*, 2014), but most are broadly antimicrobial and will also impact on the total microbial load and its composition. To implement an intervention, it is necessary to consider the regulatory status in local and export markets. It is also essential to take into account the required purpose, cost, space availability and infrastructure of the plant, in addition to environmental factors, such as waste and effluent disposal.

The role of the animal coat (hide/fleece) in introducing microbial contamination into the slaughter plant is well acknowledged and many countries have policies around cleanliness of livestock, as well as management practices for dirty animals at the abattoir. In some jurisdictions, cattle hides may be washed with chemical agents in the lairage. A meta-analysis of the literature showed that the use of sodium hydroxide or lactic acid for STEC hide decontamination gave mean log reductions of around 3.66 and 3.22, respectively (Zhilyaev et al., 2017). Finalyse® (marketed by Elanco Food Solutions, Greenfield, IN, USA) is a commercially available bacteriophage cocktail which can be sprayed on cattle hides in the lairage to specifically reduce the load of E. coli O157. However, in a United States feed-lot trial, Arthur et al. (2016) reported no significant reduction using this approach, with a prevalence of 51.8% E. coli O157:H7 on cattle hides receiving phage treatment compared to 57.6% on untreated hides. Regulatory restrictions in the EU do not currently permit the use of chemical washes and bacteriophages on bovine hides. Slaughter facilities rely on good dressing procedures during de-hiding/de-fleecing to minimise contamination of the carcass. Additional GHP measures may be used to remove visible faecal material from carcasses pre-evisceration, including carcass washing and knife trimming. Evidence for their impact on pathogen reduction is limited. Steam vacuuming may be used for spot cleaning along the cut line after hide/fleece removal and before evisceration. This is a handheld device consisting of a vacuum wand with a hot spray nozzle, delivering water at 88-94°C to the carcass

surface under pressure, while simultaneously vacuuming the area. Research has shown that this treatment could reduce microbial counts on carcasses, but reported results are highly variable with aerobic plate count reportedly reduced by around 3 ± 0.14 log, and total coliform and *E. coli* counts by 4.0 ± 0.12 log (Dorsa *et al.*, 1996a, 1996b). A meta-analysis showed a mean log reduction of *E. coli* of 3.1 log10 cfu/cm² (Zhilyaev *et al.*, 2017). The success of the method is very dependent on both the training and performance of the operator.

Interventions may be applied to the carcass post dressing and pre chill to reduce microbial contamination on the carcass surface. Currently, only potable water (hot water and steam pasteurisation) and a lactic acid wash for beef carcasses are permitted for use in the EU. In other jurisdictions, however, there is regulatory approval for the use of a wide range of carcass interventions. Water at varying temperatures may be used to wash the dressed carcass at the pre-chill stage. The temperature achieved on the carcass surface is affected by the temperature of the water, the volume of water, the distance between the spray nozzles and the carcass and the pressure at which the water is applied. A commercial hot water wash cabinet at 74°C for 5.5 s was reported to reduce both total viable count (TVC) and Enterobacteriaceae counts by a mean of 2.7 log cfu/cm² and reduced the prevalence of E. coli O157:H7-positive carcasses by 81% (Bosilevac et al., 2006). The meta-analysis cited above estimated that increasing the temperature of water may also increase the effectiveness in reducing E. coli by 0.014 log cfu/cm² per °C (Zhilyaev et al., 2017). A study using hot water at 85°C in a spray cabinet at 15 lb/inch² (60 cycles) against a cocktail of STEC serogroups inoculated on to beef flank indicated significant reduction (3.3 to 4.2 log reduction) in STEC (Kalchayanand et al., 2012).

Organic acid (lactic, formic, propionic, citric, fumaric, L-ascorbic acid and acetic) washes have been applied to carcasses. Internationally, solutions of lactic or acetic acids (1-3%) are the most frequently used chemical interventions in commercial plants for both beef and lamb dressing. Lactic acid gives mean reductions of 2.07 log10 cfu cm² in E. coli (Zhilyaev et al., 2017) and about 1.1 log in total bacteria (Ransom et al., 2003). Regulations (EC) 101/2013 permit the use of lactic acid on beef, though not on lamb, for surface decontamination of whole carcasses, halves or guarters. It can be applied at a concentration of 2-5% and prepared in potable water under 55°C. It can only be applied at the stage before chilling or refrigeration and must be applied under controlled and verifiable conditions and integrated into a HACCP (Hazard Analysis & Critical Control Point)-based management system. Other chemical and physical interventions allowed on the carcass in some jurisdictions include the use of trisodium phosphate, chloride dioxide, acidified sodium chloride and cetylpyridium chloride, all of which give reported reductions of generally 1-2 log cfu/cm² in total bacteria and also give reductions in pathogens such as *E. coli* O157 (Wheeler *et al.*, 2014).

The objective of chilling carcasses is to cool the meat quickly enough to prevent bacterial growth but not so quickly as to cause cold shortening of the meat. The higher the carcass surface temperatures the more likelihood there will be for bacterial growth, including spoilage bacteria. The length of time that carcasses are in the chill room prior to bone out will also impact on growth of psychrophilic aerobic bacteria and may result in primals that have higher bacterial counts (Bieche-Terrier *et al.*, 2019).

A variety of meat packaging systems are available, ranging from air-permeable packaging for short-term storage and retail display of raw chilled meat to modified atmospheric packaging (MAP), and vacuum packaging for longer-term storage. In terms of packaging materials, the oxygen and carbon dioxide permeability, water transmission rates, seal reliability, antifogging properties and resistance to puncture are key characteristics which, together with the temperature of storage, will have a significant impact on the shelf life of fresh meat (Mills *et al.*, 2014). It should be noted, however, that the shelf life of meat is limited not only by the microbiological load and profile, but also by organoleptic factors such as colour, odour, flavours and so on and should to be taken into consideration in terms of achievable shelf life.

Characterising microorganisms in fresh meat production

The spoilage of stored meat is mainly due to the growth and dominance of undesirable bacteria, and the composition of the microflora is as important as the total microbial load. The conditions during carcass chilling and during meat storage will greatly influence the lag phase and growth rates of bacteria, and may be selective for particular groups of bacteria associated with the spoilage of refrigerated fresh beef and lamb meat. Table 1 highlights the types of spoilage which may be caused by different groups of bacteria. There is, however, a need for improved knowledge about the composition of the total meat microflora, to allow a better understanding of meat spoilage development. While the use of culture-based methods can detect a limited range of bacteria, recent advances in molecular tools, such as sequencing, including amplicon sequencing which is most commonly based on sequencing the 16s rRNA region, allow the composition of the total microflora to be ascertained. Such information about the development and changes in the composition of the microbial community on vacuum-packed beef and lamb during storage will give a better understanding of how spoilage develops and improved shelf life prediction.

Sequence-based approaches for understanding microbial community composition

Recent years have seen a rapid improvement in the availability, accessibility and guality of DNA and RNA highthroughput sequencing methodologies (often termed next-generation sequencing), which have revolutionised microbiological studies and have many varied applications for food microbiology, including supporting product safety and shelf life assessments. Continued improvements in analytical pipelines and cost reductions are facilitating a movement from the use of sequencing solely for research purposes to more widespread applications within industry, including the agri-food sector. There are two predominant sequencing applications in food microbiology. Whole-genome sequencing (WGS) is utilised to provide the complete genomic sequence of individual microbial isolates (Bergholz et al., 2014). Microbial community compositional analysis, on the other hand, identifies all microorganisms, or subsets thereof, in a sample. It can be facilitated through either metagenomic sequencing, where all DNA in a sample is sequenced and the microbiome identified, or amplification of specific genes (e.g. 16S rRNA gene for bacterial analysis or the fungal ITS region) allowing taxonomic identification of the species present.

fable 1: The type of	spoilage caused	of different t	ypes of bacteria
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Microorganisms	Type of spoilage on beef and lamb		
Pseudomonas spp.	Slimy appearance and sulphurous off odours		
Clostridia spp.	Putrid sulphide smell with a metallic sheen on the meat with or without gas production		
Shewanella putrefaciens	Sulphurous off odours and greening colour in vacuum pack		
Psychrotrophic Enterobacteraceae including	Off flavours described as cheesy, malty/acidic, slimy appearance on meat, greening		
Hafnia, Serratia, Rahnella aquatilis, Yersinia	of meat when vacuum pack is opened, unpleasant sulphide odours		
Brochothrix thermosphacta,	Strong odours described as cheesy or dairy or eggy odours, bubbles in vacuum pack,		
Brochothrix campestris	green drip in vacuum pack, meat discolouration		
Lactic acid bacteria including			
Lactobacillus, Carnobacterium and Leuconostoc spp.	Souring		

Subtyping of bacterial pathogens is central to public health epidemiology, helping identify outbreaks, track transmission and identify sources of infection. Depending on the pathogen, a number of methods have been used for this purpose by regulatory authorities and public health agencies, such as pulsed field electrophoresis, multi-locus sequence typing, multiple-locus variable number tandem repeat analysis and others. However, these came with limitations, including suboptimal precision (Brown et al., 2019). Whole-genome sequencing has revolutionised this field, providing the possibility of sequencing a complete bacterial genome in a quick and cost-effective manner, providing unprecedented precision for comparing and tracking isolates. Concomitant improvements in the sequencing technology and associated bioinformatics pipelines, allied with increased accessibility and decreasing costs, have supported a rapid implementation of the technology to enhance food safety and public health worldwide and it is now used for prospective surveillance of bacterial foodborne pathogens in a number of countries (Jagadeesan et al., 2019).

In addition to its use in subtyping and comparing isolates, WGS analysis has also found applications within the meat industry, particularly for identifying routes of pathogen contamination within production facilities, or the presence of persistent isolates. Such studies support the implementation of targeted controls to provide enhanced food safety assurance. For example, a Norwegian study compared 252 *Listeria monocytogenes* isolates from four meat-processing facilities over an 8-yr period by WGS and was able to demonstrate the presence of this specific sequence type across a number of unrelated facilities, repeated detection of specific clones within specific zones over a number of years, the introduction of clones through the installation of second-hand equipment and cross-contamination routes (Fagerlund *et al.*, 2020).

In addition to WGS, advances in sequencing technologies have provided the opportunity to gain a far greater understanding of the total microbial community composition of different ecological niches and how they change over time. Not all microbial species within a given environment are culturable in standard laboratory conditions, but they may nonetheless have a significant impact on the microbial community function. Culture-independent technologies such as sequencing facilitate a more in-depth understanding of the species present and, with some approaches, their metabolic activity.

Many studies to date have focused on the use of ampliconbased sequencing for examining the bacterial community composition of meat carcasses and products, with 16S rRNA as the most commonly used target gene for sequencing. Other genes, such as gyrB, have also been proposed for such studies to provide greater discriminatory potential (Poirier *et al.*, 2018). Such studies have been used to examine the impact of various abattoir setups and practices (Stellato *et al.*, 2016; Korsak *et al.*, 2017) and the impact of storage and/or packaging conditions (Wang *et al.*, 2016; Kaur *et al.*, 2017). In some cases, such analysis has been undertaken with parallel analysis of metabolites such as volatile organic compounds to provide further understanding of spoilage (Mansur *et al.*, 2019). A recent study examining the impact of meat industry sanitation processes combined RNA-based 16S rRNA amplicon sequencing with plate counts to map the viable microbiota and to define any specific bacterial group inactivation (Botta *et al.*, 2020). Some amplicon-based studies have also used software tools such as PICRUSt to predict and compare metabolic activities of microbial communities from different sample types such as the abattoir environment or the meat itself (Stellato *et al.*, 2016).

Shotgun-based metagenomic studies, where all DNA in a sample is sequenced, allow for identification of individual strains, analysis of metabolic pathways, presence of antimicrobial resistance and virulence genes. Studies of this nature focused on the microbiome of meat and meat production and processing facilities remain rare to date. This is likely due to the increased cost and computational complexity in analysing the results in comparison to amplicon-based studies. A recent study utilised such an approach for pathogen detection along the beef production (Yang et al., 2016), but it is acknowledged that such studies are hampered by the absence of well-curated and high-quality databases relevant for food safety management, and the incomplete functional annotation of genes in public databases (Jagadeesan et al., 2019). Nonetheless, with an increased acknowledgement of the need to consider the complete microbial community, as opposed to single species, and the importance of ecological interactions in understanding food systems, it is likely that such studies will become more common. Meta-transcriptomics focuses on sequencing the RNA within a sample, enabling a focus on the viable microbial community and also gene expression within that community, providing an understanding of the metabolic activity of the microbial community. For example, Hultman et al. (2020) utilised meta-transcriptomics to analyse a modified atmosphere-packaged beef during storage and was able to identify changes in active metabolic pathways related to spoilage onset.

A number of challenges exist for the routine application of sequencing in the meat sector. These include, but are not limited, to the diversity of sample types and matrices, the presence of inhibitory substances, the viability of the microbial community present, low cell numbers, DNA concentration and quality, lack of standardisation in sequencing and analysis and the composition of available databases. Notwithstanding these challenges, however, the potential of the technology is immense in relation to meat safety and quality management.

Monitoring of microorganisms in fresh meat production

To support the goal of achieving consistently low microbial counts on meat carcasses and meat cuts, there is need for at- or near-line monitoring of microorganisms to support real-time process control and management as part of HACCP systems. While conventional microbiological methods including culturing and colony-counting can detect low numbers of cells, they require several days to obtain a result (Wang et al., 2018) and are thus unsuitable for online monitoring and process control in meat production processes (Wang et al., 2018; Achata et al., 2020). There are a number of emerging techniques which could be used near-line or atline based on fluorescent sensors, spectroscopic and spectral imaging techniques, such as infrared spectroscopy (IRS), Raman spectroscopy, fluorescence spectroscopy, HSI and multispectral imaging (MSI) for the rapid detection of total or specific microorganisms in meat. These are attractive methods due to the rapid, non-destructive nature of sample examination. Moreover, the potential for online monitoring in meat production facilities would provide a quicker method than the conventional time-consuming methods.

Optical oxygen microrespirometry assay, based on a commercial GreenLight[™] probe (Luxcell Biosciences, Cork, Ireland), is a microtitre-based plate assay providing a rapid high-throughput method to determine aerobic bacterial load assessment on fresh meat, based on analysis of microbial oxygen consumption (Fernandes et al., 2019). In this test, the probe produces a large increase in fluorescence on the depletion of dissolved oxygen by growing microorganisms, which occurs when a certain threshold of respiration is reached. The time required to reach this increase in signal can be used to calculate the cfu/g of the original sample, based on a predetermined calibration (Fernandes et al., 2019). The authors showed that the GreenLight™ method enabled the detection and enumeration of aerobic microorganisms (TVC) within 12 h at contamination levels from 10³ cfu/g in selected raw meats, beef, lamb, and pork and showed good agreement with the standard conventional culture method (ISO 4833:2003) for the enumeration of aerobic microorganisms at 30°C with a Pearson correlation coefficient value of 0.96. The application of this promising method, however, requires further investigation in commercial meat plant settings.

Achata *et al.* (2020) assessed the potential of HSI in the visible (445–970 nm) and NIR (957–1664 nm) range with chemometrics in the prediction of TVC in beef. Partial least squares regression (PLSR) and principal components analysis (PCA) were compared, along with a variety of spectral preprocessing techniques and band selection methods before data fusion combined the information, which produced a more accurate model. Data fusion for both spectral regions successfully produced TVC prediction models for beef stored at 4°C ($R^2 = 0.96$), 10°C ($R^2 = 0.94$) or at either 4 or 10°C

 $(R^2 = 0.86)$. Tao *et al.* (2015) used hyperspectral scattering imaging in the VIS/NIR range (400–1100 nm) combined with Lorentzian function to predict low-level bacterial contamination on beef. Data were modelled using multivariate statistical analysis methods including principal component regression (PCR), PLSR and back propagation neural network (BPNN). While the prediction models did not perform well using individual Lorentzian parameters, the combination of parameters yielded improved models for determining low levels of beef TVC by PCR (R² = 0.86), PLSR (R² = 0.87) and BPNN (R² = 0.90) methods.

Another spectral imaging technology is mass spectrometry imaging (MSI), which is based on HSI technology. In HSI, the three-dimensional (3D) hypercube is composed of full wavebands, providing a full spectrum for each pixel. MSI also provides a 3D hypercube; however, rather than obtaining a continuous full spectral range, MSI obtains discrete noncontinuous bands (Panagou et al., 2014). As a result of fewer spectral bands being examined, MSI systems do not provide the detailed fingerprints of HSI; however, instrument costs and complexity are reduced and data acquisition time is significantly lower than HSI. In MSI, the sample is placed inside a white sphere (Ulbricht sphere) which is illuminated by light-emitting diode (LED) lights which uniformly distribute the spectral radiation, and finally the reflection from a specific wavelength is recorded by a camera at the top (Gowen et al., 2015). Panagou et al. (2014) evaluated an MSI system in monitoring aerobically stored beef at chilled and abuse temperatures using 18 wavelengths ranging from UV (405 nm) to short wave NIR (970 nm). The beef samples were classified into three different classes based on the TVC values and PLS discriminant analysis (PLS-DA). PLSR models were also developed to predict the TVC (rp = 0.783, root mean square of error prediction [RMSEP] = 1.291), Pseudomonas spp. (rp = 0.837, RMSEP = 1.116) and Brochothrix thermosphacta (rp = 0.859, RMSEP = 0.996) levels present on the beef fillets. Estelles-Lopez et al. (2017) compared data from MSI, electric nose, high-performance liquid chromatography (HPLC), Fourier-transform infrared spectroscopy (FTIR) and gas chromatography coupled with mass spectrometry (GC-MS) using "MeatReg", a web-based application which identifies the best machine-learning regression models for microorganism prediction in minced beef under aerobic and MAP conditions. MSI data from 18 non-uniformly distributed wavelengths in the visible and NIR region (405-970 nm) were acquired. The prediction models obtained from MSI data provided accurate measures of TVC (RMSE = 0.584), Pseudomonas spp. (RMSE = 0.853), B. thermosphacta (RMSE = 0.685), Enterobacteriaceae (RMSE = 0.658) and LAB (RMSE = 0.495) using PLSR or random forests regression (RF-R) during aerobic storage, with similar results obtained for MAP samples.

Overall, these type of spectral technologies offer potential for at- or near-line measurements of microorganisms, supporting process- and hygiene-control measures as part of HACCP plans but they require further validation and robustness assessments within industrial conditions.

Future challenges and opportunities for the management and prediction of safety and microbiology of fresh red meat

From the above, it seems that a number of opportunities exist for beef and lamb processors to achieve the ambitions of significant shelf life extension of fresh meat with assured safety by incorporation of microbial decontaminants and inprocess microbial monitoring. However, there are significant challenges with regulatory barriers in EU, production systems and logistics of slaughter plants. There is clearly no single solution to achieve extended shelf life. Therefore, an approach based on a series of intervention and management strategies along the complete meat chain, from animal through to storage and distribution of the packaged meat, will reduce contamination on the meat and the sources of crosscontamination in the factory environment (air, meat contact surfaces such as conveyors belts, etc.). When applied in combination, this will enhance and ensure meat safety, reduce spoilage events and significantly extend the shelf life of beef and sheep meat.

Recent advances in sensory analysis applied to fresh red meat

Consumers' desire to purchase and consume red meat is mainly driven as highlighted previously by its sensory properties of which tenderness, juiciness and flavour are considered the most important traits (O'Quinn *et al.*, 2018). Indeed, it has been reported that few humans have an intrinsic distaste for meat, but rather an innate preference for the sensory sensations it imparts during eating (Frank *et al.*, 2017). Thus, the application of the human senses in understanding meat sensory attributes and their relationship to perceived eating quality has grown significantly over the past several decades (Djekic *et al.*, 2021).

Sensory analysis provides a set of scientific techniques to better understand the sensory properties of meat and consumer responses to these properties. In conjunction with instrumental and/or biochemical studies, human sensory data provide the best models for predicting how consumers are likely to perceive the eating quality of meat (Lawless & Heymann, 2010) as it was the case of the Meat Standards Australia system (for reviews: Watson *et al.*, 2008a, 2008b). Within the meat science community, sensory analysis of meat has been traditionally divided into two clearly defined areas: 1) analytical tests, aimed at objectively evaluating the sensory properties of meat using discriminative or descriptive techniques, and 2) hedonic tests, in which consumers provide information regarding their acceptance/preference (Warner et al., 2021). While these methods are recognised as valuable tools for generating data relating to various aspects of meateating guality, they are also time-consuming, costly and lack the flexibility required for successful commercialisation in today's fast-paced industry environment. Moreover, the need for sensory information is becoming more complex as consumer purchase decisions increasingly take account of extrinsic factors including environmental concerns, animal welfare, sustainability and perceived healthfulness, in addition to traditional intrinsic quality cues (Frank et al., 2017; Warner et al., 2021). As the industry continues to expand into new and emerging markets, there is a need to develop and adopt novel and rapid sensory techniques to generate data that are more reflective of consumer assessments in the real world without compromising the quality of results.

Therefore, several new rapid sensory techniques including check-all-that-apply (CATA), rate-all-that-apply (RATA), napping and flash profiling have been recently applied to study the sensory characteristics and consumer acceptance of a range of muscle foods (Pintado *et al.*, 2016; de Andrade *et al.*, 2018). While there has been little to no application of these methods to fresh red meat, the findings to date have been promising, with studies reporting sensory maps comparable to those obtained from traditional descriptive analysis with trained panels (Ruiz-Capillas *et al.*, 2021). However, as the application of these methods to fresh red meat is limited, research is strongly needed to establish the reliability and reproducibility of these new approaches for consumer sensory evaluations of beef.

Other recent advances in sensory analysis in the context of fresh red meat has been in the use of dynamic sensory methods such as temporal dominance of sensations (TDS) and temporal liking. The sensory properties of meat pieces perceived while eating change dynamically as they are broken down and manipulated in the mouth. Therefore, the sensory properties perceived in the earlier stages of eating are very different to those perceived at the end. Traditional sensory techniques typically provide a quantification of perceived intensity after eating, and thus fail to consider the dynamic aspect of in-mouth sensory perception. For example, TDS has recently been used to study the dynamics of sensory perception of Wagyu beef (Watanabe et al., 2019). The study showed that in addition to providing a good overall description of the sensory characteristics of Wagyu beef, the TDS method revealed new information regarding the dynamics of sensory perception as impacted by different cooking methods and fattening periods. In another study, a combination of traditional and temporal liking methods were used to compare consumer liking of striploin beef steaks from three different feeding systems (Corcoran *et al.*, 2020). They reported that while consumers generally found the traditional method easier to perform, the temporal liking method provided more discriminatory data regarding the impact of animal diet on consumer liking during consumption. Taken together, these studies show that temporal methods can be applied to understand the dynamic nature of meat sensory attributes during eating and may provide information close to, or indeed superior to, that obtained using descriptive analysis, in a quicker and more cost-effective manner.

Beyond the application of new sensory methods, meat scientists should also consider the type of statistical approach used to analyse consumer sensory data. Consumers' mean acceptance ratings of meat and meat products are often used rather than comparing consumer segments as commonly done in marketing or consumer research (Miller, 2020). While popular multivariate techniques such as PCA and PLSR can account for some variation in consumer data, they often produce predictive equations that are not repeatable (Miller, 2020; Warner et al., 2021). The importance of taking into account consumer segmentation in consumer data analysis is based on the assumption that consumers have different likings and different drivers of liking, and thus using aggregated mean acceptance scores can conceal interesting and important findings. In addition, consumer segmentation or clustering techniques such as k-means, agglomerative hierarchical clustering or Gaussian mixture models (Gagaoua et al., 2018a, 2018c, 2019b) could be employed in conjunction with temporal assessment methods and open new research opportunities in meat science for segmenting consumers according to the evolution of their liking over time.

Across the meat industry to date, consumer sensory responses are collected using self-reported "explicit" measures, whereby consumers are typically instructed to assess a meat sample for liking in terms of tenderness, juiciness and flavour by indicating their response on a scale. However, consumer's purchasing decisions of meat are not solely based on sensory likes or dislikes and summarising all that complexity into a simple liking score is not sufficient to predict consumer response in today's market (Borgogno et al., 2017). Recently, considerable research efforts have been made to incorporate self-reported emotional measures in consumer sensory testing to better understand why food products that produce similar liking ratings perform vastly different in the marketplace (Crofton et al., 2019). Accordingly, Borgogno et al. (2017) used the EsSense25 method to investigate the emotions associated with beef consumption. The authors showed that presenting to consumers the same beef with different breeding information led to different emotions being evoked, and these differences in emotions were associated with different levels of meat liking. Within the meat industry,

this type of information could enable a deeper understanding of consumer perception of products by considering data that move beyond simple liking measurements.

While numerous studies have captured consumers' emotional response towards the sensory profile of different food products, the techniques applied have relied on the use of selfreported measures, and therefore the accuracy of the data is dependent on the individual's ability to articulate their hedonic and emotional response to different sensory sensations (Crofton et al., 2019). Research has indicated that consumers' sensory acceptability of beef during eating is strongly linked to expectation formed at the point of purchase (Polkinghorne, 2018), but consumer expectation at the point of purchase is almost never captured in meat sensory testing. There are reasons for this, one of which is that this type of information is very difficult to collect as most people cannot articulate or describe their expectations or why they choose one product over another. It has been estimated that somewhere in the brain of 95% of human decision-making occurs on a subconscious level (Crofton et al., 2019). So, when consumers are choosing meat products in a retail setting, they are heavily influenced by factors that do not enter their conscious thought process. In addition, there are many sources of variation in consumer sensory responses that cannot be controlled in a sensory test, and as a result, panels of humans are by their very nature heterogeneous instruments for the generation of meat-eating quality data.

Recently, researchers have suggested using implicit or "biometric" techniques to measure consumers' subconscious sensory and emotional response to foods (Crofton et al., 2019; Miller, 2020). The most commonly studied techniques to date include capturing facial expressions using either electromyography (EMG) (Beyts et al., 2017) or a facial action coding system (de Wijk et al., 2012); recording eye movements using eye-tracking technology (Siegrist et al., 2019); and to a lesser extent, recording brain wave rhythms using electroencephalography (EEG) (Viemose et al., 2013). Other measures of interest include involuntary physiological responses governed by the autonomic nervous system (ANS) such as heart rate, skin temperature, respiratory patterns and skin conductivity. In addition, a sophisticated technique called functional MRI (fMRI) has provided interesting insights into which areas of the human brain changed after differing qualities of beef steaks were consumed, and how these changes are driving consumers' perceptions of tenderness, juiciness, flavour and overall liking (Tapp et al., 2017). While the application of implicit techniques in meat sensory research is in its infancy, these methods have the potential to provide a complex product characterisation over the entire eating experience in relation to how the temporal sensory profile of meat products influences consumers' hedonic and emotional response on both a physiological and behavioural level.

In the comprehensive review by Crofton et al. (2019). virtual reality (VR) technology has been highlighted to provide an immersive and engaging opportunity for researchers to examine and manipulate the core structure of different food products, including meat. For example, using handheld controllers enables measurement data of different characteristics of foods' structure, by immersion into a VR setting (Crofton et al., 2021). Moreover, the work by Crofton and co-workers stated that VR could be applied as a context-enhancing technology, which will enable a more realistic consumer experience. Accordingly, Crofton et al. (2021) used VR as an emerging technological tool to understand the effects of eating context on consumers' sensory assessment of beefsteaks by comparing two different contexts, such as traditional sensory booths and a VR restaurant. It was concluded that consumers found the VR restaurant experience to be significantly more memorable in comparison to evaluating the beefsteaks in the traditional sensory booth. The results showed that the hedonic scores for all sensory attributes, including smell, tenderness, flavour and juiciness, were significantly greater for beefsteaks consumed in the VR restaurant, compared to the sensory booths. Further, overall liking scores were significantly higher for beef tested in the VR context.

Among the other emerging methods, Ross (2021) highlighted the benefits of using electronic tongue (e-tongue) in sensory food science. E-tongue was first used to discriminate the five basic tastes, therefore providing a valuable tool to food scientists, which will assist in enabling the evaluation of food quality, authenticity or the presence of residues. Tan & Xu (2020), who reviewed the applications of electronic nose (e-nose) and e-tongue in food guality-related properties determination, concluded that both e-nose and e-tongue are useful tools to help in refining evaluation of different types of food quality characteristics compared to conventional detection methods. These methods are relatively low cost, rapid and efficient; however, a strict control of sample preparation, sampling and data processing are required for obtaining robust data, which could be positively correlated with consumer data. For meat applications, e-noses can be utilised to determine meat guality throughout smell evaluation such as freshness (Chen et al., 2019) or spoilage (Kodogiannis, 2018).

Conclusion

Recent advances in management and prediction of red meat quality (technological and sensory) have been discussed throughout this review. Many novel opportunities are presented through the application of a variety of foodomics approaches, which help not only in understanding the underlying causes of variability, but can also aid in both management systems delivering consistency in quality and in the development of innovative markers for guality. Further research in rapid non-destructive methods for predicting fresh meat quality is leading to important innovations and developments. Post-mortem carcass interventions are key factors in the management of the final eating quality, with a focus on ageing methods and physical interventions. Management and prediction of the safety and microbiology of fresh red meat cover interventions to control characterisation of microorganisms of relevance, advances in sequenceapproaches and monitoring systems. based Many advances are also evident in relation to sensory analysis and understanding consumer motivators - areas which are of high interest for further research are outlined which are focused on advancing commercially relevant research themes to aid in the delivery of sustainable meat products that meet consumers' expectations.

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